

Note: The installation of this cold air intake does require mechanical skills. Removal of the front bumper requires loosening and removing several plastic plugs and screws that may be difficult. It is recommended that this system be installed by a professional mechanic. Be sure to disconnect the negative terminal before proceeding. Congratulations! You have just purchased the worlds first tuned intake system. MR Technology, Leading the way!

"The Worlds First Tuned Air Intake System"™



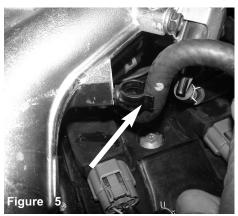




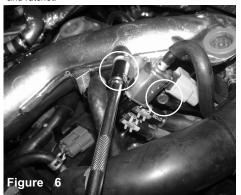
Remove the engine cover. Loosen the 2 nuts holding in the upper intercooler piping flange cast piece located on the turbo housing. Use a 13mm deep socket and ratchet.



Loosen the clamp on the intercooler side of the upper intercooler pipe using 8mm nut driver or ratchet and socket.



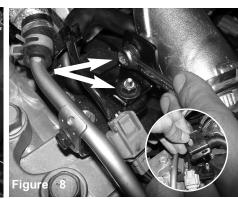
Pull back vacuum line from the clip on the cast piece.



With 10mm socket and ratchet loosen the 2 screws holding in the vacuum valve.



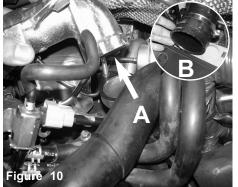
Now remove the 2 screws holding in the valve, remove and pull back.



Loosen the screw and nut holding in the bracket that is connected to the cast piece and engine. Remove the bracket from the vehicle.



Pull back the hose that is connected to the cast piece using pliers.



A) Carefully lift up the cast piece and remove from the vehicle. B) Now pull back the hose at the intercooler pipe and remove from the vehicle.



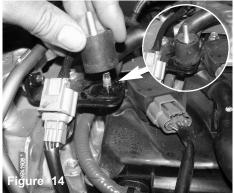
Complete upper intercooler pipe assembly removed from the vehicle.



NOTE: Save the factory gasket and re-use for the new injen intercooler pipe. Page 2 of Part# SES1900ICP



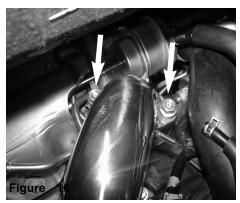
Install the 2-1/2" hump hose to the intercooler with clamps provided and tighten the clamp on the intercooler only using 8mm socket and ratchet.



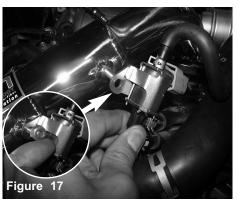
Now install the provided m6 male/female vibra mount to the fitting on the bracket and secure.



Install the upper intercooler tube assembly into the vehicle and position and the bracket to the vibra mount. Do Not Tighten.



Secure the flange using original nuts. Do not Tighten. *NOTE: Make sure the flange sits flat.*



Now secure the valve to the fitting on the intake tube, tighten using provided 1/4-20" nut.



Tighten the clamp on the hump hose using $8 \mathrm{mm}$ nut driver.



Now tighten the 2 factory nuts on the flange using deep socket 13mm and ratchet.



Install the hose from step 9 to the fitting on the intake tube and secure using the factory clamp.



Secure the bracket using the provided M6 nut and washer. Tighten using 10mm wrench.



Now remove the lower intercooler pipe.



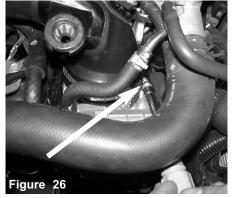
Disconnect the temperature sensor harness, and pull the line away from the pipe.



With pliers disconnect the 2 lines connected to the factory diverter valve.



Loosen the 10mm screw holding in the lower intercooler pipe. Loosen the clamp on the hose using 8mm nut driver.



Loosen the clamp on the throttle body using 8mm nut driver.

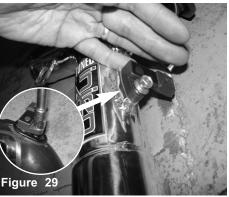


Figure 27

Pull the pipe out from the hose, and remove the lower intercooler pipe out of the vehicle.



Loosen the 2 screws holding in the diverter valve, save screws for later install and remove the diverter valve from the stock intercooler pipe.



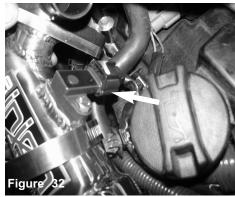
Loosen the temperature sensor from the lower intercooler pipe and remove, now install to the new injen upper intercooler pipe and secure using factory screw.



Now install the diverter valve to the new intercooler tube and secure using original screws. Tighten using 10m socket and ratchet.



Install the 2-3/4" elbow hose to the throttle body with clamps provided. Do not tighten.



Install the new intercooler tube, first re-connect the Temperature sensor harness.



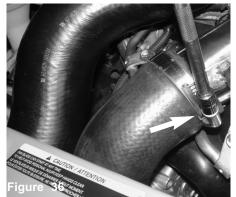
Now position the intercooler pipe to the elbow hose and the intercooler hose. Do not tighten.



With provided hex screw and fender washer secure the bracket to the thredded insert from step 25. Tighten the bolt using 10mm socket and ratchet.



Position for best fit and tighten the clamps on the throttle body using 8mm nut driver.



Tighten the clamp on the intercooler hose using 8mm nut driver.



Re-connect the 2 lines to the diverter valve.



Secure using pliers.



Check the entire intercooler kit for best possible fit, once proper clearance has been made through out the length of the kit, continue to tighten all nuts, bolts and clamps.



Congratulations! You have just completed the installation intercooler kit. Periodically, check the system for fitment, this will enhance the life of your intercooler system, failure to do so will void the warranty.

- 1. Upon completion of the installation, reconnect the negative battery terminal before you start the engine.
- 2. Align the entire intake system for the best possible fit. Once the intake has been properly fitted continue to tighten all nuts, bolts and clamps.
- **3.** Periodically, recheck the alignment of the intake system and make sure there is proper clearance around and along the length of the intake. Failure to follow proper maintenance procedures may cause damage to the intake and will void the warranty.
- 4. Start the engine and listen carefully for any odd noises, rattles and/or air leaks prior to taking it for a test drive. If any problems arise go back and check the vacuum lines, hoses and clamps that maybe causing leaks or rattles and correct the problem.
- 5. Check the filter for excessive dirt build up. Clean or replace the filter with an original Injen filter (can be bought on-line at "injenonline.com"). Congratulations! You have just completed the installation of the best intake system sold on the market. Enjoy the added power and performance of your new intake system.

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