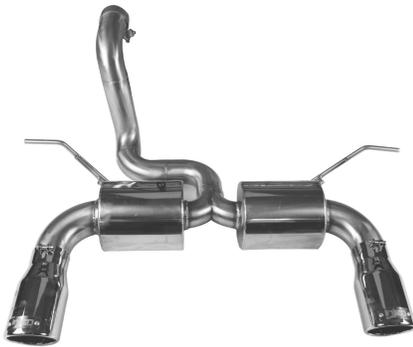




**Part number SES5005P**  
**2018-2020 Jeep Wrangler J6**  
**3.6L V6**  
**Axle Back Exhaust System**

- 1- 1 piece Axle Back Exhaust (#17181)**
- 2- Chrome exhaust tips (#17179)**
- 1- #63 Torsion Clamp (#4022)**
- 1- 1 page instruction**



**Congratulations! You have just purchased the best engineered, dyno-proven exhaust system available.**

**Please check the contents of this box immediately.**

Report any defective or missing parts to the Authorized Injen Technology dealer you purchased this product from. Before installing any parts of this system, please read the instructions thoroughly. If you have any questions regarding installation please contact the dealer you purchased this product from. Installation DOES require some mechanical skills. A qualified mechanic is always recommended.

\*Do not attempt to install the intake system while the engine is hot. The installation may require removal of radiator fluid line that may be hot.

Injen Technology offers a limited lifetime warranty to the original purchaser against defects in materials and workmanship. Warranty claims must be handled through the dealer from which the item was purchased.

Injen Technology 244 Pioneer Place Pomona, CA 91768 USA

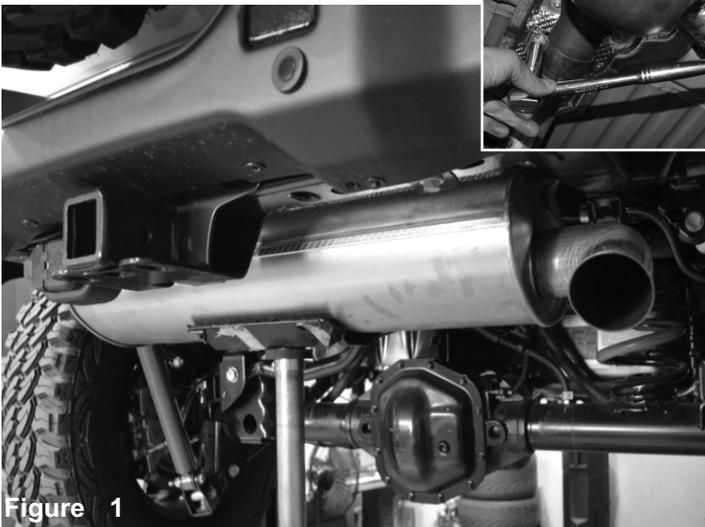
**Please check the contents of this box immediately.**  
**Parts and accessories are available on line at "Injenonline.com"**

**NOTE:** All Injen exhaust systems are engineered to comply with the 95dB noise limit law specified by the California Highway Patrol and the Society of Automotive Engineers - Except ones that are designated for "Off-Road Use only".

Every Injen exhaust system is individually designed for a specific application and complies with the requirements of Sections 27150, 27151 & 27200 of the California Vehicle Code and Title 13 of the California code of Regulations, Section 10361, which establishes a noise limit of 95dB for passenger cars.

The age of your exhaust system along with certain engine modifications, such as headers, intake, etc., may also affect its current noise level output.

Please check with your local and state law enforcement agencies for exact regulation requirements.



**Figure 1**

Remove the stock muffler using 15mm socket and wrench. Remove the hangers from stock isolators. Install the new Injen Axle Back Exhaust. Position the hangers to the stock isolators. Use Provided #63 torsion clamp in the kit. Position for the best to have access to the 17mm nut on clamp. **Do not tighten.** Install the Chrome tips to the exhaust adjust and fit to desired position and tighten.



**Figure 2**

Make sure the hangers are installed to both the factory isolators. Position for the best fit. Rotate if necessary. Tighten the torsion clamp using 17mm socket and ratchet. Re-tighten after 50miles and verify the clamp is secured. Congratulations! You have just completed the installation of this intake system. Periodically, check the alignment of the exhaust. **Note: Check clearance and adjust if needed! Failure to check the alignment and adjust the exhaust can cause damage that will void the warranty. Injen Technology is not responsible for any damages caused by/from improper installation.**