# Instruction Manual



### Universal High Flow -10 AN Inline Fuel Filter P/N 25-201BK

### STOP!



#### THIS PRODUCT HAS LEGAL RESTRICTIONS. READ THIS BEFORE INSTALLING/USING!

WARNING! THIS IS A RACE ONLY PRODUCT MANUFACTURED AND SOLD FOR INSTALLATION ON VEHICLES DESIGNED TO BE USED SOLELY FOR COMPETITION PURPOSES. ONCE THIS PART IS INSTALLED, THE VEHICLE MAY NEVER BE USED, OR REGISTERED OR LICENSED FOR USE, ON A PUBLIC ROAD OR HIGHWAY. IF YOU INSTALL THIS PART ON YOUR VEHICLE AND USE THE VEHICLE ON A PUBLIC ROAD OR HIGHWAY, YOU WILL VIOLATE THE CLEAN AIR ACT AND MAY BE SUBJECT TO PERSONAL CIVIL OR CRIMINAL LIABILITY, INCLUDING FINES OF UP TO \$4,819 PER DAY.

IT IS THE RESPONSIBILITY OF THE INSTALLER AND/OR USER OF THIS PRODUCT TO ENSURE THAT IT IS USED IN COMPLIANCE WITH ALL APPLICABLE LAWS AND REGULATIONS. IF THIS PRODUCT WAS PURCHASED IN ERROR, DO NOT INSTALL AND/OR USE IT. THE PURCHASER MUST ARRANGE TO RETURN THE PRODUCT FOR A FULL REFUND.

THIS POLICY ONLY APPLIES TO INSTALLERS AND/OR USERS WHO ARE LOCATED IN THE UNITED STATES; HOWEVER CUSTOMERS WHO RESIDE IN OTHER COUNTRIES SHOULD ACT IN ACCORDANCE WITH THEIR LOCAL LAWS AND REGULATIONS.

#### WARNING!

Improper installation and/or adjustment of this product can result in major engine/vehicle damage. For technical assistance visit our dealer locator to find a professional installer/tuner near you.

Note: AEM holds no responsibility for any engine damage or personal injury that results from the misuse of this product, including but not limited to injury or death.

AEM Performance Electronics 2205 126<sup>th</sup> Street Unit A Hawthorne, CA. 90250 Phone: (310) 484-2322 Fax: (310) 484-0152 http://www.aemelectronics.com Instruction Part Number: 10-294 © 2011 Advanced Engine Management, Inc.

#### AEM Universal High Flow -10 AN Inline Fuel Filter

Congratulations on your purchase of the AEM Performance Electronics Universal High Flow -10 Inline Fuel Filter.

AEM's engineers designed this filter with the racer in mind and with the intention of maximizing flow, filtration and ease of installation.

#### Universal High Flow -10 AN Inline Fuel Filter Features:

- Machined from 6061-T6 aluminum and hard anodized black
- Flows up to 12.32 gpm @ 45 PSI and 2.63 gpm @ 6 PSI with -10 AN port fittings
- Filters as low as 7 microns
- Viton o-rings and gaskets ensure outstanding performance when using gasoline, alcohol or gasoline/alcohol blended fuels
- End caps are machined with -10 AN female fittings with o-ring receiver groove
- End caps have pressure intensifiers for greater sealing of end gaskets
- 2" OD x 10" length for easy mounting
- Commonly available replacement filter cartridges
- Laser etched with AEM logo, flow and filter replacement information

#### Universal High Flow -10 AN Inline Fuel Filter Replacement Element Part Numbers:

AEM 35-4004 NAPA 4004

WIX 24004

#### **AEM Electronics Warranty**

Advanced Engine Management, Inc. warrants to the consumer that all AEM High Performance products will be free from defects in material and workmanship for a period of twelve (12) months from date of the original purchase. Products that fail within this 12 month warranty period will be repaired or replaced at AEM's option, when determined by AEM that the product failed due to defects in material or workmanship.

This warranty is limited to the repair or replacement of the AEM part. In no event shall this warranty exceed the original purchase price of the AEM part nor shall AEM be responsible for special, incidental or consequential damages or cost incurred due to the failure of this product.

Warranty claims to AEM must be transportation prepaid and accompanied with dated proof of purchase. This warranty applies only to the original purchaser of product and is non-transferable. All implied warranties shall be limited in duration to the said 12 month warranty period. Improper use or installation, accident, abuse, unauthorized repairs or alterations voids this warranty.

## An AEM Warranty Claim Form Must Accompany All Warranty Claims. Products returned to AEM with no Return Goods Authorization and or No Warranty Claim Form may be rejected and returned to sender.

AEM disclaims any liability for consequential damages due to breach of any written or implied warranty on all products manufactured by AEM. Warranty returns will only be accepted be AEM when accompanied by a valid Return Goods Authorization (RGA) number. <u>Credit for defective products will be issued pending inspection</u>. Product must be received by AEM within 30 days of the date RGA was issued.

AEM Performance Electronics 2205 126<sup>th</sup> Street Unit A Hawthorne, CA. 90250 Phone: (310) 484-2322 Fax: (310) 484-0152 http://www.aemelectronics.com Instruction Part Number: 10-294 © 2011 Advanced Engine Management, Inc. Exploded View of the filter assembly:



Installation notes: END CAP THREAD = -10 AN O-Ring Seal or 7/8-14 SAE Thread

**FUEL INLET** = End Cap of the filter with the stainless steel compression spring.

**FUEL OUTLET** = End Cap of the filter with sealing gasket.

**FUEL FILTER ELEMENT ORIENTATION** = The fuel filter element is designed with two end caps. One with a discharge hole and the other end is capped off.

**CAPPED OFF** = Towards compression spring/Fuel inlet. Labeled "Hose End" **DISCHARGE HOLE** = Towards sealing gasket/fuel outlet. Labeled "Nozzle End"

ALWAYS lubricate the o-rings before re-installing the end caps onto the filter body.

For Technical Inquiries Please E-Mail us at tech@aempower.com

**AEM Performance Electronics** 

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Pressure (psi)	Flow (gpm)	Flow (ppm)	Flow (pph)	Power/Gasoline @.5 BSFC
1	0.38	2.32	139.08	278.16
2	0.89	5.43	325.74	651.48
3	1.42	8.66	519.72	1039.44
4	1.88	11.47	688.08	1376.16
5	2.26	13.79	827.16	1654.32
6	2.63	16.04	962.58	1925.16
7	2.98	18.18	1090.68	2181.36
8	3.32	20.25	1215.12	2430.24
9	3.65	22.27	1335.90	2671.80
10	3.97	24.22	1453.02	2906.04
11	4.26	25.99	1559.16	3118.32
12	4.58	27.94	1676.28	3352.56
13	4.92	30.01	1800.72	3601.44
14	5.18	31.60	1895.88	3791.76
15	5.47	33.37	2002.02	4004.04
20	6.71	40.93	2455.86	4911.72
25	7.92	48.31	2898.72	5797.44
30	9.13	55.69	3341.58	6683.16
35	10.25	62.53	3751.50	7503.00
40	11.31	68.99	4139.46	8278.92
45	12.32	75.15	4509.12	9018.24
50	13.24	80.76	4845.84	9691.68
55	14.11	86.07	5164.26	10328.52
60	14.87	90.71	5442.42	10884.84
65	15.73	95.95	5757.18	11514.36
70	16.53	100.83	6049.98	12099.96
75	17.28	105.41	6324.48	12648.96
80	18.05	110.11	6606.30	13212.60
85	18.75	114.38	6862.50	13725.00
90	19.52	119.07	7144.32	14288.64
95	20.18	123.10	7385.88	14771.76
100	20.83	127.06	7623.78	15247.56

gpm = gallons/minute, ppm = pounds/minute, pph = pounds/hour BSFC = Brake Specific Fuel Consumption Weight of gasoline for this table is 6.1 lbs./ gallon

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