

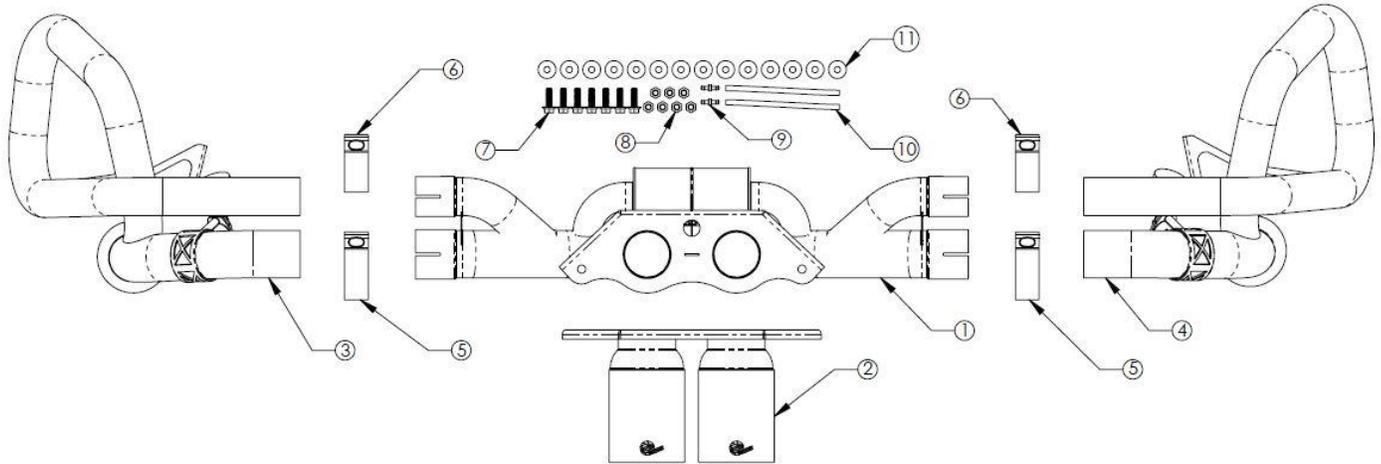


INSTALLATION INSTRUCTIONS

Side Muffler Deletes

MAKE: Porsche
 MODEL: 911 GT3
 YEAR: 2014-2019
 ENGINE: H6-3.8L/4.0L

49-36450-B
 49-36450-C
 49-36450-H



Item	Description	Part Number	Quantity
1	Center Muffler Delete	05-245041	1
2	Tip Assembly, Black (-B Only)	05-245045B	1
2	Tip Assembly, Carbon Fiber (-C Only)	05-245045C	1
2	Tip Assembly, Brushed (-H Only)	05-245045H	1
3	Side Muffler Delete, Left	05-245101	1
4	Side Muffler Delete, Right	05-245102	1
5	Clamp, Band: 2-1/2"	05-41061	2
6	Clamp, Band: 2"	05-41235	2
7	Screw, Hex Flange: M8-1.25 x 25	03-50442	7
8	Nut, M8-1.25, All Metal Lock Nut	05-46057	7
9	Vacuum Fitting, Barbed	05-46515	2
10	Hose, Silicone: 5mm ID x 8"	03-50442	2
11	Washer, Flat: 24mm ODxM8 ID	03-50065	14

aFe POWER recommends professional installation on this product. Thoroughly inspect the aFe POWER exhaust system to make sure there is no damage from shipping (if damage is noted, immediately contact aFe POWER customer service). Allow time for your vehicle to cool down prior to installation. When working on your vehicle proceed with caution. Wear protective safety equipment; eye goggles and gloves to ensure a safe installation.

Install band clamps to proper torque specifications of 40-45 ft-lb.





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1. **(Read instructions prior to installation.)** It is recommended to not fully tighten the exhaust until it has been fully installed. Leave loose for adjustability.
2. Secure vehicle on jack stands (refer to your manual for specified jack stand positions).
3. For faster installation, spread out the parts of the exhaust alongside your vehicle as shown in the diagram above.
4. Remove the 11 bolts securing the engine undertray and remove the undertray.
5. Remove the lower six bolts holding on the rear bumper.
6. Remove the upper four bolts securing the rear bumper
7. Remove the four bolts securing the rear taillights
8. Pull both taillights out of the chassis, un-plug the electrical connectors and remove the taillights.
9. Unscrew the two bolts under the taillights securing the bumper to the chassis
10. Unscrew the remaining six bolts on the inside of the wheel wells holding the bumper to the chassis.
11. Disconnect the bumpers electrical connectors and remove the bumper from the vehicle.
12. Remove the 8 bolts securing the center muffler heat shield and remove it from the vehicle.
13. Remove the 8 nuts and two bolts securing the side muffler heat shields and remove them from the vehicle.
14. Disconnect the two vacuum lines at the exhaust valves.
15. Loosen the 4 nuts securing the side mufflers to the brackets.
16. Loosen the two clamps at the side muffler's inlets.
17. Remove the 10 nuts on the muffler inlet flanges.
18. Loosen the two clamps securing the center muffler and remove the center muffler and clamps.
19. Remove the 4 nuts securing the side mufflers to the brackets.
20. Loosen the two side muffler inlet clamps and remove the two side mufflers.
21. Loosely install the side aFe POWER muffler deletes into the center muffler delete using the supplied clamps. Do not fully tighten.
22. Install the aFe POWER muffler delete assembly using the supplied hardware, do not fully tighten.
23. Align the exhaust system and tighten the four nuts securing the side mufflers.
24. Tighten the two clamps at the side muffler inlets.
25. Tighten the clamps at the center muffler flanges.
26. Install the exhaust tips using the supplied hardware.
27. Install the supplied vacuum lines and fittings between the aFe POWER Exhaust Valves and the OE vacuum lines.
28. Install the side muffler heat shields.
29. Install the center muffler heat shields.
30. Install the rear bumper.
31. Install the rear taillights.
32. Install the rear undertray.
33. Ensure that all the components of the aFe POWER exhaust system are aligned and are at a safe clearance from all wires, hoses, brake lines, body parts, and tires.
34. Start the vehicle and check for any leaks. If any leaks are found, determine cause and repair as necessary.
35. Remove vehicle from jacks stands.
36. It is recommended to re-tighten all clamps and hardware after 50-100 miles.