

Please take time to read and understand these installation instructions.

CORSA recommends that the installation of this product be performed using the necessary equipment.

CAUTION: Never work on a hot exhaust system. Allow time for the vehicle to cool. Always wear eye protection when working under a vehicle.

Recommended Tools:

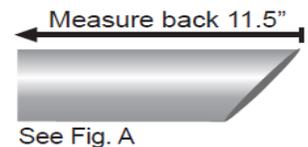
- Safety Glasses
- 15mm Wrench or Deep Socket
- Tape Measure or Ruler
- Saw or Chain-Style Pipe Cutter
- File
- Silicone Spray or WD40
- Torque Wrench

Please confirm that all parts are present before beginning the installation.

If something is missing call Tech Support at 440.891.0999 or Toll Free: 1.800.486.0999

CAUTION: Prior to installation, be sure your vehicle is parked on a level surface, and the exhaust system is cool. Always wear eye protection when working under a vehicle.

1. The first step is to determine where to mark the exhaust in order to make room to connect the tip kit. **Leave enough pipe min 1.5" behind after cutting for pipe overlap at the clamp connection.** **NOTE: Be sure to re-check your measurement before cutting.**
2. Using a saw or chain-style pipe cutter, cut off the factory exhaust at the point marked in step #1. Cut the pipe as straight as possible and remove any remaining burrs with a file.
3. Slide the TORCA clamp over the CORSA Tip Assembly and slide over exhaust pipe outlet.
4. Once the Tip Assembly is level and aligned to your liking, tighten the TORCA clamp, making sure that the clamp is aligned as [shown in the box at the top of this page. **Torque setting: 45ft.-lbs.**]



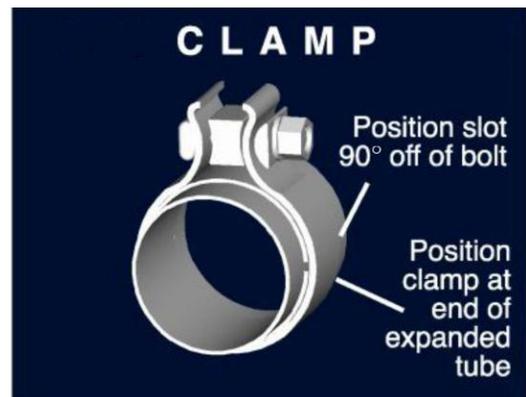
WARNING! DO NOT SKIP!

Apply the anti-seize lubricant (*supplied*) to the threads **ONLY**, of all the clamps and flange bolts. Failure to follow this procedure can cause nuts to seize on clamps and potentially destroy threads.

After applying anti-seize lubricant, be sure to **thoroughly** clean your hands, as lubricant will tarnish stainless steel.

All clamps should be tightened using a properly calibrated Torque Wrench to

45 ft.-lbs



Using an air impact gun will damage the clamp and reduce its ability to effectively seal the joint. It may also cause the joint to separate, thereby causing damage to your exhaust system and to your vehicle.

NOTE: Align all clamps so that the center of the clamp bolt is 90 degrees from the notch in the pipe.

It is **STRONGLY SUGGESTED** that all clamps be checked and re-tightened (*if necessary*) to the recommended torque after initial road testing of the vehicle, as thermal cycling has occurred on the system.

NOTE: Immediately following the installation of your CORSA exhaust tip assembly, you may experience a trace of smoke after initial start-up. DO NOT be alarmed. The smoke is caused by the burning of a small amount of forming oil residue used in the manufacturing process.