## **Installation instructions**

For set # 11.7102 1979-85 Mazda RX-7 Watts link bushings



1131 VIA CALLEJON, SAN CLEMENTE, CA 92673

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It is recommended that if you are unfamiliar with this type of work that you refer to a qualified service center specializing in this type of work. It is also recommended that if you choose to do this work yourself that a factory service manual be obtained for the proper procedures pertaining to removal, replacement and proper torque specifications for your vehicle. This instruction set is intended as a guideline for the safe installation of Energy Suspension's polyurethane bushings, once you have removed the factory components from your vehicle. Wheel alignment is almost always disturbed when suspension components are removed or replaced. It is recommended that you have the alignment checked on your vehicle at a qualified alignment shop. Energy Suspension recommends that you read over all the installation instructions and check all P/N's and quantities in the parts list before you start. Call customer service at 949-361-3935 if the parts in your kit do not match this parts list. Prior to installation, make sure that your car is in excellent mechanical condition and that there are no suspension or streeing related problems. This part has been designed to work only with a car that is in good state of repair. No matter how carefully we design our parts, this is one area we have no control over and cannot be held responsible.

## **Parts list:**

- 2 2253 (watts link bushing).
- 1 15.10.74.39

(sleeve .875"O.D. x .715"I.D. x 2.000"LG).

1 - 15.03.56.39

(washer 2.00"O.D. x .715"I.D. x ."THK).

- 8 2250 (right & left link bushing).
- 4 15.10.231.39

(sleeve .688"O.D. x .480"I.D. x 1.590"LG).

1 - 17133 (this instruction sheet).

## REMOVING ONE PIECE STYLE BUSHINGS Old O.E. Rubber bushing Trim off flange on both sides of O.E. bushing for easy removal. REMEMBER: Remove all old rubber from inside of link eye,

this old rubber must be removed.

O.E. Nut -Apply grease to all metal parts that contact the polyurethane bushings. O.E. Nut 15.10.231.39 & Washer O.E. Bolt Watts link 15.03.56.39 left side 2250 15.10.231.39 2253 **Watts link** center pivot O.E. Nut - 2253 & Washer 15.10.74.39 O.E. Nut & Washer O.E. Bolt 2250 Front of vehicle 15.10.231.39 Watts link right side 17133 Picture is for position refreance only. Actual parts my differ in shape and size.