Installation instructions

For set # 15.3113 / 15.3117 Volkswagen Front Control Arm Bushings



1131 VIA CALLEJON, SAN CLEMENTE, CA 92673

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It is recommended that if you are unfamiliar with this type of work that you refer to a qualified service center specializing in this type of work. It is also recommended that if you choose to do this work yourself that a factory service manual be obtained for the proper procedures pertaining to removal, replacement and proper torque specifications for your vehicle. This instruction sheet is intended as a guideline for the safe installation of Energy Suspension's polyurethane bushings once you have removed the factory suspension components from your vehicle. Wheel alignment is almost always disturbed when suspension components are removed or replaced. It is recommended that you have the alignment checked on your vehicle at a qualified alignment shop.

Parts list: 15.3113 / 15.3117

2 ea | 3319 (Vertical Bushing)

2 ea 15.10.343.39 (1.000" O.D. x .688" I.D. x 1.600" LG. (sleeve

-OR- for vertical position - SET 15.3113)

15.10.398.39 (1.000" O.D. x .500" I.D. X 1.600" LG (sleeve

for vertical position - SET 15.3117)

2 ea 3320 (Horizontal Bushing)

2 ea | 15.10.126.39 (.750" O.D. x .480" I.D. x 2.125"LG. (sleeve

for horizontal position)

1 ea 9.11101 (Formula 5 Prelube)

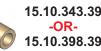
ea 17567 (Instruction Sheet)



3319



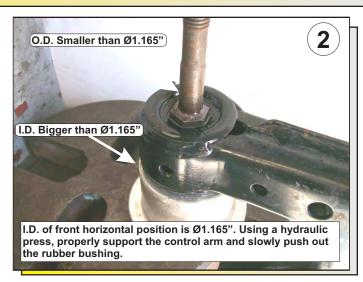
15.10.126.39

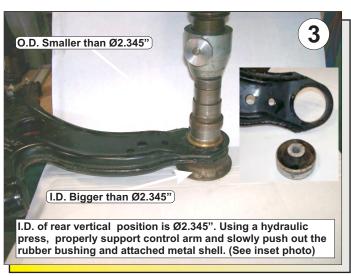


15.10.343.39 -OR-











5. Reinstall arms and tighten all nuts/bolts to factory specifications.