Instruction Sheet Set #3-1117 (Gold Plated) Set #3.1118 (Chrome Plated) These mounts are the "Tall & Narrow" style.

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ENGINE MOUNT REMOVAL

- 1. Disconnect battery for safety reasons.
- 2. Support engine with jack under suitable location or under oil pan with wood block.
- **3.** Remove bolts and nuts securing mounts to frame bracket.
- **4.** Raise engine slightly with jack. (clearances between fan and shroud are slight, use caution when jacking.)
- 5. Remove bolts or nuts attaching mount to block.

ENGINE MOUNT INSTALLATION

(Note: due to unknown variation in aftermarket and factory engine mount bracket thickness, you must **check bolt threaded** in **length**. ENERGY SUSPENSION suggests that bolt threaded in length be no less than 1 1/2 times the bolt diameter.)

- 1. Position mount to block and install attaching hardware.
- 2. Lower engine into position and install bolt through frame brackets.
- 3. Remove jack.
- 4. Torque all nuts and bolts to factory specifications. (See notes "C" and "D")
- 5. Check fan and shroud for proper clearances.





Preload plate must be installed with the detent protrusion facing the engine block.

Bolt length must be at least 1 1/2 times diameter of bolt.

CTorque to 25-35 FT. LBS.

Torque to 40-45 FT. LBS.

ENERGY SUSPENSION recommends replacing both right and left side engine mounts at the same time. Use a new lock nut at the frame