OPEN FIRST!!

Parts list for Master set # 3.18105

Parts list:

Energy Suspension recommends that you **read** over all the installation instructions and check all P/N's and quantities in the parts list **before you** start. Call customer service at 949-361-3935 if the parts in your kit do not match this parts list.

GM 4 x 4 tranny mount set: 3.1106

- 2 1023 upper mount
- 2 1024 lower mount
- 2 15.10.188.39 (7/8"O.D. x 9/16"I.D. x 1.875" sleeve) 2 15.08.12.39 "U" bent bracket
- 2 15.03.35.39 (rectangle plates)

Front leaf spring bushing set(aftermarket): 3.2112

- 4 2008 frame shackle bushings
- 2 15.10.28.39 (5/8"O.D. x 7/16"I.D. x 3.500" sleeve)
- 4 2011 main eye bushings
- 2 15.10.09.39 (3/4"O.D. x 9/16"I.D. x 3.500" sleeve)
- 4 2043 leaf shackle bushings
- 2 15.10.28.39 (5/8"O.D. x 7/16"I.D. x 3.500" sleeve)
- use 17040 installation instructions

Rear leaf spring bushing set (O.E.M.): 3.2106

- 12 2004 spring bushings
- 6 15.10.08.39 (3/4"O.D. x 9/16"I.D. x 3.000 sleeve)
- 1 17040 installation instructions

Body (cab) mount set: 3.4103 (must reuse factory metal cups and hardware)

- 2 4008 bushing
- 2 4009 bushing
- 2 4010 bushing
- 2 4059 bushing
- 4 4011 bushing 6 15.03.05.39 (1/2" flat washer) 2 15.05.11.39 1/2" x 5" bolt
- 1 17011 installation instructions



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It is recommended that if you are unfamiliar with this type of work that you refer to a qualified service center specializing in this type of work. It is also recommended that if you choose to do this work yourself that a factory service manual be obtained for the proper procedures pertaining to removal, replacement and proper torque specifications for your vehicle. This instruction set is intended as a guideline for the safe installation of Energy Suspension's polyurethane bushings, once you have removed the factory components from your vehicle.

Parts list continued:

Parts list continued:

Complete greasable front swaybar bushing set: 3.5179 2 - 5352 bushing (1-1/16" I.D.) 2 - 15.12.20.39 bushing bracket

- 4 15.03.23.39 washers
- 15.10.18.39 (1.00"O.D. x 3/4"I.D. x 1.75 sleeve)
- 4 4901 bushing
- 1 17039 installation instructions
- 1 17145 installation instructions

Swaybar bushings

2 - 5354 bushing (1-1/4" I.D.)

Tie-rod boot sets: 9.13119 4 - 13007 tie-rod boot set

Additional parts available:

Transfer case torque mounts

for 1973-75 vehicles only set # 3.1107

Shock boots

fits most aftermarket shocks (2 per set) set # 9.8130

Please refer to our newest catalog for more information on custom applications including bump stops, shock bushings, universal mounts, tie rod boots, ball joint boots, transmission mounts, Formula 5 Prelube etc. Please ask to see our catalog at your place of purchase.