

OPEN FIRST!!

Parts list for Master set # 3-18130 1993-01 CAMARO / FIREBIRD



1131 VIA CALLEJON, SAN CLEMENTE, CA 92673

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It is recommended that if you are unfamiliar with this type of work that you refer to a qualified service center specializing in this type of work. It is also recommended that if you choose to do this work yourself that a factory service manual be obtained for the proper procedures pertaining to removal, replacement and proper torque specifications for your vehicle. This instruction set is intended as a guideline for the safe installation of Energy Suspension's polyurethane bushings, once you have removed the factory components from your vehicle. Wheel alignment is almost always disturbed when suspension components are removed or replaced. It is recommended that you have the alignment checked on your vehicle at a qualified alignment shop. Energy Suspension recommends that you read over all the installation instructions and check all P/N's and quantities in the parts list before you start. Call customer service at 949-361-3935 if the parts in your kit do not match this parts list. Prior to installation, make sure that your vehicle is in excellent mechanical condition and that there are no suspension or steering related problems. This part has been designed to work only with a vehicle that is in good state of repair. No matter how carefully we design our parts, this is one area we have no control over and cannot be held responsible.

Parts list:

Energy Suspension recommends that you **read over all the installation instructions** and check all P/N's and quantities in the parts list **before you start**. Call customer service at 949-361-3935 if the parts in your kit do not match this parts list.

Torque arm mount bushing set: 3.1111

- 1 - 1040 bushing
- 1 - 17126 installation instructions

Front end control arm bushing set: 3.3164

- 2 - 3261 lower control arm pivot bushing, horizontal position thrust washer
- 2 - 3262 lower control arm pivot bushing, horizontal position
- 2 - 3263 lower control arm pivot bushing, vertical position center
- 2 - 3264 lower control arm pivot bushing, vertical position upper
- 2 - 3265 lower control arm pivot bushing, vertical position lower
- 4 - 3266 upper control arm pivot bushing
- 4 - 15.10.137.39 (3/4"O.D. x .480" I.D. x 1.570 sleeve)
- 1 - 17138 installation instructions

Rear end control arm bushing set: 3.3136

- 4 - 15.12.07.* lower control arm pivot bushing assembly (3021 bushing / 15.02.09.39 "I" shell / 15.10.10.39 (3/4"O.D. x 1/2" I.D. x 2.425 sleeve)
- 4 - 3232 thrust washers.
- 1 - 17041 installation instructions
- use 17019 installation instructions

Rear panhard bar bushings set: 3.7106

- 4 - 2042 pivot bushing
- 2 - 15.10.101.39 (3/4"O.D. x 9/16" I.D. x 1.875 sleeve)
- 1 - 17039 installation instructions

Parts list continued:

Front swaybar bushings: 3.5163

- 2 - 5288 bushings (30mm I.D.)
- use 17039 installation instructions

Front Swaybar end link set : 9.8118

- 2 - 15.12.02.* End link assembly
- Note: 1 assembly has 4 4806 bushing, 1ea 15.10.23.39 sleeves, 4ea 15.03.01.39 washers, 1ea 15.05.04.39 bolt, 1ea 15.07.01.40 nut.
- use 17039 installation instructions

Rear swaybar and endlink bushing set: 3.5161

- 2 - 5006 bushings (3/4")
- 2 - 15.08.01.39 bushing bracket
- 4 - 15.03.23.39 flat washer
- 2 - 15.12.81.xx endlink assembly
- 1 - 17039 installation instructions

Tie-rod boot sets: 9.13101

- 2 - 13001 tie-rod boot set

Grease: Formula 5 Prelube.

- 3 - 9.11101 grease tubs.
- (See our catalog for more details).

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