### Removal

Spray all nuts to be removed generously with your favorite rust buster.

**Note:** When disassembling, note the quantity and positions of any shims that may have been inserted for body alignment. These shims will have to be reused to insure proper body alignment.

**Remember:** Only raise body high enough to remove & replace mounts. Always watch the fan shroud for sufficient clearance when raising the body. When jacking the body use a long enough 2X4 or 4X4 for maximum support. Never put jack directly on body panels.

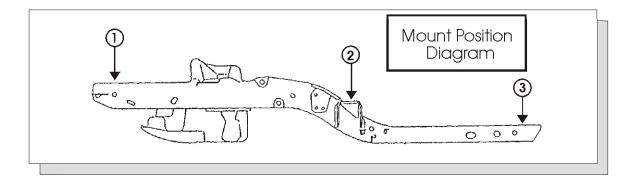
Install mounts one side at a time with bolts on other side loosened only.

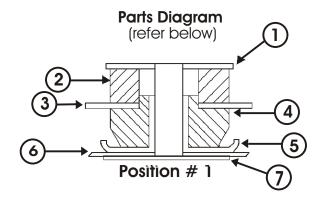
Retorque to factory specs.

# Set # 3-4142

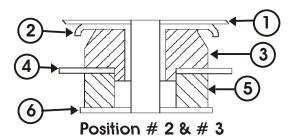


1131 VIA CALLEJON, SAN CLEMENTE, CA 92673





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#### POSITION # 1

- 1. Supplied washer (2-1/2"O.D. x 1/2"I.D.)
- 2. 4002
- 3. Core support Bracket
- 4. 4001
- 5. Supplied washer-sleeve (1.282 O.A.L.)
- 6. Frame
- 7. Supplied washer (2-1/2"O.D. x 1/2"I.D.) (used on 1/2" Bolt under frame)

NOT shown, but supplied for this position:

- 2 1/2"-13 x 2-1/2" bolts grd5
- 2 1/2"-13 Nylock nuts grd5

#### POSITION # 2

- 1. Body
- 2. Supplied washer-sleeve (1.495"O.A.L.)
- 3. 4005
- 4. Frame
- 5. 4004
- 6. Supplied washer (2-1/2"O.D. x 5/8"I.D.)

NOT shown, but supplied for this position: 2 - 5/8"-11 x 3" bolts grd5

## POSITION # 3

- 1. Body
- 2. Supplied washer-sleeve (1.410"O.A.L.)
- 3. 4003
- 4. Frame
- 5. 4004
- 6. Supplied washer (2-1/2"O.D. x 5/8"I.D.)

NOT shown, but supplied for this position: 2 - 5/8"-11 x 3" bolts grd5