# Installation instructions Set 3.4157 (All positions suplied)

Set 3.4158 (Only position 1 suplied) 73-75 Firebird with 1" I.D Core Support

#### Removal

Spray all nuts to be removed generously with your favorite rust buster.

**Note:** When disassembling, note the quantity and positions of any shims that may have been inserted for body alignment. These shims will have to be reused to insure proper body alignment.

**Remember:** Only raise body high enough to remove & replace mounts. Always watch the fan shroud for sufficient clearance when raising the body. When jacking the body use a long enough 2X4 or 4X4 for maximum support. Never put jack directly on body panels.

Install mounts one side at a time with bolts on other side loosened only.

### Retorque to factory specs.

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1131 VIA CALLEJON, SAN CLEMENTE, CA 92673



Parts Diagram (refer below)



NOTE: POSITION # 1 ON 74-75 FIREBIRDS MAY REQUIRE EXTRA SHIMS OR SPACERS AND ARE NOT INCLUDED IN THIS KIT.

### **POSITION #1**

- 1. Supplied washer (2.00"O.D. x .7/16"I.D.)
- 2. 4213
- 3. Core support Bracket
- 4. 4212
- 5. Supplied metal insert (1.340"O.A.L.)
- 6. Frame
- 7. Supplied washer (2.00"O.D. x .7/16"I.D.) (used on 7/16" Bolt under frame)

NOT shown, but supplied for this position:

- 2 7/16"-14 x 3.00" bolts grd5
- 2 7/16"-14 locknuts.

- **POSITION # 2**
- 1. Body
- 2. Supplied metal insert (1.495"O.A.L.)
- 3. 4005
- 4. Frame
- 5. 4004
- 6. Supplied washer (2-1/2"O.D. x 5/8"I.D.)

NOT shown, but supplied for this position:  $2 - 5/8"-11 \times 3"$  bolts grd5

## **POSITION # 3**

- 1. Body
- 2. Supplied metal insert (1.410"O.A.L.)
- 3. 4003
- 4. Frame
- 5. 4004
- 6. Supplied washer (2-1/2"O.D. x 5/8"I.D.)

NOT shown, but supplied for this position:  $2 - 5/8"-11 \times 3"$  bolts grd5