OPEN FIRST!!

Parts list for Master set # 4.18113

Parts list:

Energy Suspension recommends that you **read over all the installation instructions** and check all P/N's and quantities in the parts list **before you start**. Call customer service at 949-361-3935 if the parts in your kit do not match this parts list.

Transmission crossmember mount to frame bushing set:

4 - 4087 bushing

2 - 15.10.132.39 (3/4"O.D. x 7/16" I.D. x 4.500 sleeve)

Front end control arm bushing set:

- 2 3236 lower control arm pivot bushing, rear position
- 2 "U" shell (use with 3236 bushing)
- 2 15.10.33.39 (7/8"O.D. x 5/8"I.D. x 3.187 sleeve)
- 2 3237 lower control arm pivot bushing, front position
- 2 "O" shell (use with 3237 bushing)
- 2 15.10.34.39 (7/8"O.D. x 5/8"I.D. x 3.00 sleeve)
- 1 17110 installation instructions

Rear end control arm bushing set:

- 2 3027 lower control arm pivot bushing, axle end
- 2 3076 lower control arm pivot bushing body end (oval shape)
- 4 15.10.171.39 (3/4"O.D. x .480"I.D. x 2.900 sleeve)lower arms
- 2 3028 upper control arm pivot bushing, body end
- 2 3029 upper control arm pivot bushing axle end
- 4 15.10.170.39 (3/4"O.D. x .480"I.D. x 2.400 sleeve)upper arms
- 2 3098 thrust washer use with 3029 bushing
- 2 3099 thrust washer use with 3028 bushing
- 2 3101 thrust washer use with 3027 bushing
- 2 3109 thrust washer use with 3076 bushing
- 1 17041 installation instructions

use 17019 installation instructions

Front spring isolator set:

- 2 6070 upper
- 2 6071 lower

Rear spring isolator set:

- 2 6053 upper
- 2 6054 lower

Front McPherson strut tower bushing set:

- 2 2215 bottom bushing
- 2 2214 top bushing
- 2 15.10.51.39 (7/8"O.D. x 5/8"I.D. x 2.125 sleeve)
- 1 17275 installation instructions



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It is recommended that if you are unfamiliar with this type of work that you refer to a qualified service center specializing in this type of work. It is also recommended that if you choose to do this work yourself that a factory service manual be obtained for the proper procedures pertaining to removal, replacement and proper torque specifications for your vehicle. This instruction set is intended as a guideline for the safe installation of Energy Suspension's polyurethane bushings, once you have removed the factory components from your vehicle.

Parts list continued:

Front Swaybar endlink set:

- 8 4806 endlink grommets
- 2 15.10.47.39 (9/16"O.D. x 3/8"I.D. x 4.500" sleeve)
- 8 15.03.01.39 (cupped washer)
- 2 15.05.06.39 (3/8"-16 x 8.5" bolt)
- 2 15.07.01.40 (3/8"-16 nut)

Rack and pinion bushing set for stock height to 1-1/4" lowered vehicles):

- 4 10003 bushing
- 1 17094 installation instructions

Offset rack and pinion bushing set for vehicles lowered more than 1-1/4": (these offset rack bushings help correct the bump steer caused by lowering the vehicle):

4 - 10020 bushing

use 17094 installation instructions

Tie-rod boot set:

2 - 13001 tie-rod boot

Grease:

3 - 9.11101 grease tub

Additional parts available for your vehicle:

Transmission mount set # 4-1104

1979-96 Front anti-swaybar bushing set: Does not include endlinks

Bar Dia.	Set #
7/8"	4-5113
15/16"	4-5112
1"	4-5111
1-1/16"	4-5110
1-1/8"	4-5109
30mm	4-5135
1-1/4"	4-5108
1-5/16"	4-5101
1-3/8"	4-5136

Please refer to our newest catalog for more information on custom applications including bump stops, shock bushings, universal mounts, tie rod boots, ball joint boots, transmission mounts, Formula 5 Prelube etc. Please ask to see our catalog at your place of purchase.