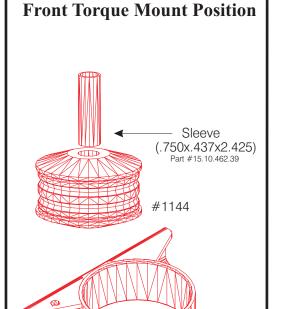
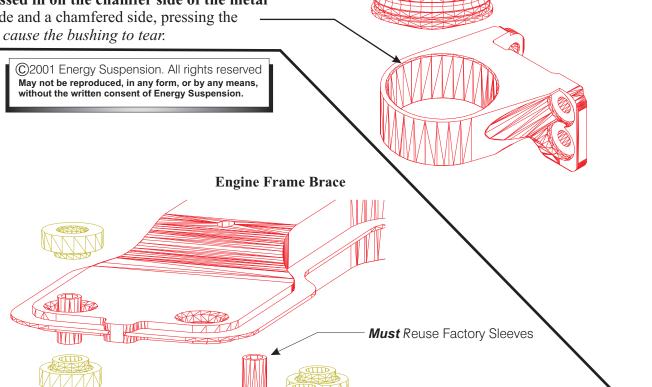
## Installation Instructions for Set #5-1104

## Read these instructions carefully before installing mounts.

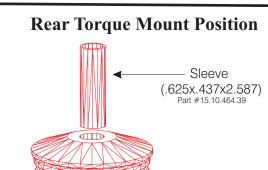
- 1. Remove through bolt from front engine torque mount.
- 2. Remove 4 bolts from engine frame brace and remove.
- 3. Remove 2 bolts and take off front motor mount from engine frame brace.
- 4. Remove the 4 front engine frame base bushings and reinstall **NEW** Energy Suspension bushings. *Must reuse factory sleeves*. \*Clean sleeves before reusing.
- 5. Remove thru bolt from rear engine torque mount.
- 6. Remove 3 bolts and remove rear engine torque mount.
- 7. Using a press, remove the shell from each engine torque mount.
- 8. Press in the **NEW** Energy Suspension engine torque mounts.
- 9. Insert sleeves into **NEW** engine torque mounts.
- 10. Repeat steps in reverse order to reassemble.

\*The #1150 rear bushing needs to be pressed in on the chamfer side of the metal motor mount. The mount has a smooth side and a chamfered side, pressing the bushing through non-chamfered side *could cause the bushing to tear*.









Four #2476 Bushings

#1150