

# Installation instructions

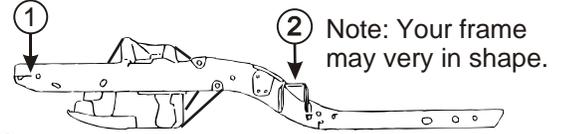
## For set # 5.4111



1131 VIA CALLEJON, SAN CLEMENTE, CA 92673

It is recommended that if you are unfamiliar with this type of work that you refer to a qualified service center specializing in this type of work. It is also recommended that if you choose to do this work yourself that a factory service manual be obtained for the proper procedures pertaining to removal, replacement and proper torque specifications for your vehicle. This instruction set is intended as a guideline for the safe installation of Energy Suspension's polyurethane bushings, once you have removed the factory components from your vehicle.

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### Removal

**Spray all nuts to be removed generously with your favorite rust buster.**

**Note:** When disassembling, note the quantity and positions of any shims that may have been inserted for body alignment. These shims will have to be reused to insure proper body alignment.

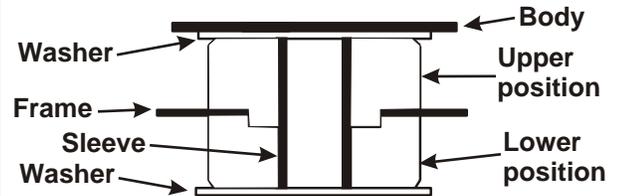
**Remember:** Only raise body high enough to remove & replace mounts. Always watch the fan shroud for sufficient clearance when raising the body. When jacking the body use a long enough 2X4 or 4X4 for maximum support. Never put jack directly on body panels.

Install mounts one side at a time with bolts on other side loosened only.

**For more information refer to the factory service manual.**

**Retorque to factory specs.**

- ① **Front position**  
2 - 4171 (upper position).  
2 - 4172 (lower position).  
2 - 15.10.222.39 (.875" x .625" x 2.375" sleeve).  
4 - 15.03.78.39 (3.00" x .625" x .125" washer).
- ② **Rear position**  
2 - 4173 (upper position).  
2 - 4172 (lower position).  
2 - 15.10.67.39 (.875" x .625" x 2.600" sleeve).  
4 - 15.03.78.39 (3.00" x .625" x .125" washer).



17262 6/JUL/09 BRH

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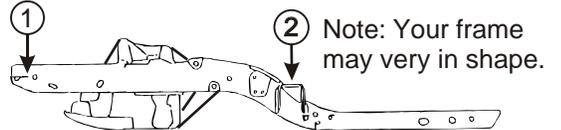
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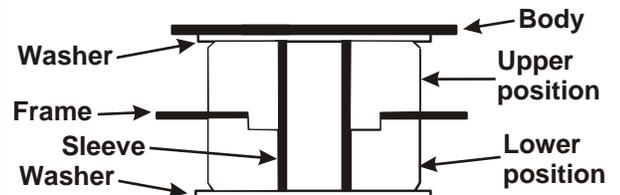
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