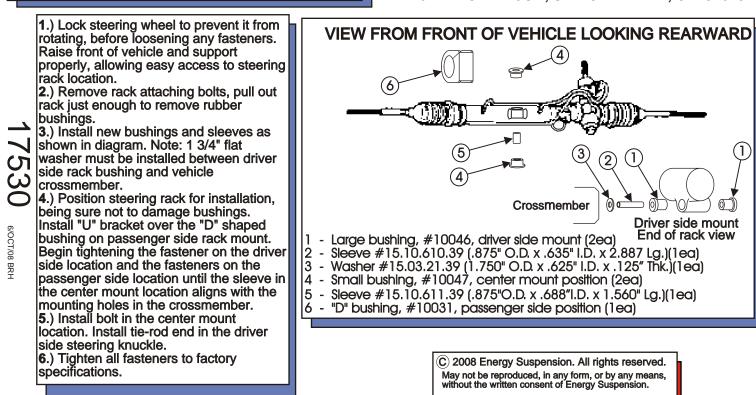
INSTALLATION INSTRUCTIONS Rack and pinion bushing set # 8.10104 00-06 TOYOTA TUNDRA





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1.) Lock steering wheel to prevent it from VIEW FROM FRONT OF VEHICLE LOOKING REARWARD rotating, before loosening any fasteners. Raise front of vehicle and support properly, allowing easy access to steering rack location. 6 2.) Remove rack attaching bolts, pull out rack just enough to remove rubber bushinas. 3.) Install new bushings and sleeves as ſ shown in diagram. Note: 1 3/4" flat 1 5 3 washer must be installed between driver side rack bushing and vehicle crossmember. **4.)** Position steering rack for installation, 00 Crossmember béing sure not to damage bushings. Install "U" bracket over the "D" shaped Driver side mount

 1 - Large bushing, #10046, driver side mount (2ea)
 End of rack

 2 - Sleeve #15.10.610.39 (.875" O.D. x .635" I.D. x 2.887 Lg.)(1ea)

 3 - Washer #15.03.21.39 (1.750" O.D. x .625" I.D. x .125" Thk.)(1ea)

 4 - Small bushing, #10047, center mount position (2ea)

End of rack view bushing on passenger side rack mount. Begin tightening the fastener on the driver side location and the fasteners on the passenger side location until the sleeve in the center mount location aligns with the Sleeve #15.10.611.39 (.875"O.D. x .688"I.D. x 1.560" Lg.)(1ea) 5 mounting holes in the crossmember. "D" bushing, #10031, passenger side position (1ea) 5.) Install bolt in the center mount location. Install tie-rod end in the driver side steering knuckle. 6.) Tighten all fasteners to factory C 2008 Energy Suspension. All rights reserved. specifications. May not be reproduced, in any form, or by any means, without the written consent of Energy Suspension.