

# Installation instructions

For set # 8.10106  
05-13 Toyota Tacoma  
Rack & Pinion Bushings



1131 VIA CALLEJON, SAN CLEMENTE, CA 92673

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It is recommended that if you are unfamiliar with this type of work that you refer to a qualified service center specializing in this type of work. It is also recommended that if you choose to do this work yourself that a factory service manual be obtained for the proper procedures pertaining to removal, replacement and proper torque specifications for your vehicle. **This instruction set is intended as a guideline for the safe installation of Energy Suspension's polyurethane bushings, once you have removed the factory components from your vehicle.** Wheel alignment is almost always disturbed when suspension components are removed or replaced. It is recommended that you have the alignment checked on your vehicle at a qualified alignment shop. Energy Suspension recommends that you read over all the installation instructions and check all P/N's and quantities in the parts list before you start. Call customer service at 949-361-3935 if the parts in your kit do not match this parts list. Prior to installation, make sure that your vehicle is in excellent mechanical condition and that there are no suspension or steering related problems. This part has been designed to work only with a vehicle that is in good state of repair. No matter how carefully we design our parts, this is one area we have no control over and cannot be held responsible.

**ATTENTION:** On some models the rack & pinion may need to be removed to access the bushings for replacement. We recommend acquiring a Toyota factory workshop manual for all warnings and procedures to safely remove and install the rack & pinion. Remove the O.E. shell & bushing from the rack & pinion. Use a chisel to get under the flange of the shell first and then use a pickle fork to finish removing the bushing. To remove the opposing bushing use a punch to knock it out from the same side as the bushing you just removed. Strapping the rack down helps hold the assembly in place. Once the four O.E. bushings are removed, install bushing 10058 top and bottom followed by the flanged sleeve. Use a little grease to help with pushing in the flanged sleeve. Install the rack & pinion using procedures in the factory workshop manual.

## Parts list: 8.10106

- 4 - 10058 Rack & Pinion Bushing
- 4 - 15.02.52.39 Inner Flanged Sleeve
- 1 - 17609 Instruction Sheet

